



GLOBAL REFINISH
SYSTEM



September 2007

Product Information



WATERBORNE EPOXY PRIMER BRUSHING PROCESS

Waterborne Epoxy Primer, SPU2007A
Waterborne Epoxy Primer Activator, SPA2007B

PRODUCT DESCRIPTION

SPU2007A can be used as part of a process to repair panel seam edges affected by minor levels of corrosion. The process detailed below is used to follow on from the use of PPG Corrosion Sealer, SPH6001.

Waterborne Epoxy Primer SPU2007A is sold as part of a kit: PPG DKIT-2000

PROCESS GUIDELINES

	For health and safety recommendations see material Safety Data Sheet.
	Apply to Corrosion Sealer and metal substrate.
	Pour the SPA2007B activator into the SPU2007A Waterborne Epoxy Primer container until the activator container is completely empty and then stir the mix fully. The product is then ready for use. DO NOT Shake.
	Apply 1-2 coats of SPU2007A by brush to achieve full coverage and a smooth film. Flash off between coats for 5 to 10 minutes at 20°C.
	<p>Air drying: Tack free and ready to be moved after 30 minutes at 20°C. After 1½ - 2 hours at 20°C, recoatable with 2K Acrylic Primer. The drying time of this primer is influenced by temperature, relative humidity and environmental conditions.</p> <p>Forced drying: Alternatively SPU2007A primer can be oven baked 30 minutes at 60°C metal temperature.</p> <p>Then continue with a PPG 2K Acrylic Primer</p>

These products are for professional use only

VOC INFORMATION

The EU limit value for this product (product category: IIB.c) in ready to use form is max. 540g/litre of VOC. The VOC content of this Product in ready to use is max. 540g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.

HEALTH AND SAFETY

These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: [http://www.ppg.com/PPG MSDS](http://www.ppg.com/PPG_MSDS)

PPG Industries (UK) Limited.
Auto Refinish
Customer Service and Sales Group,
Needham Road,
Stowmarket,
Suffolk.
IP14 2AD,
England.
Tel: 01449 771775
Fax: 01449 773480

